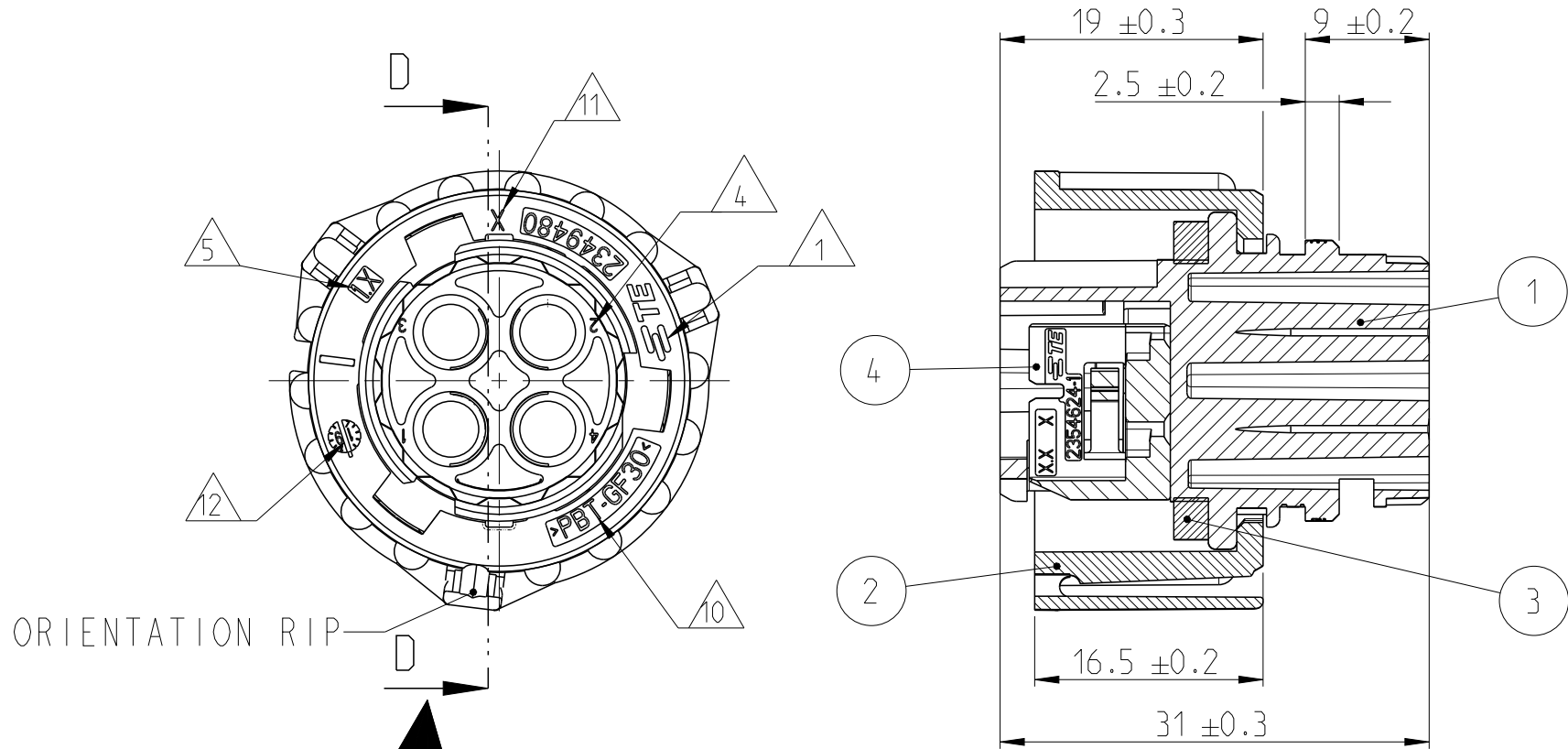
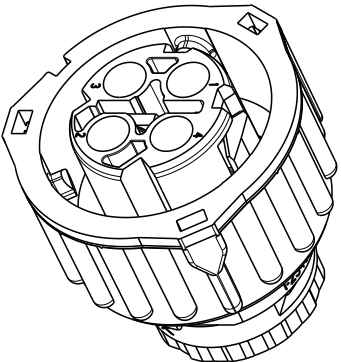


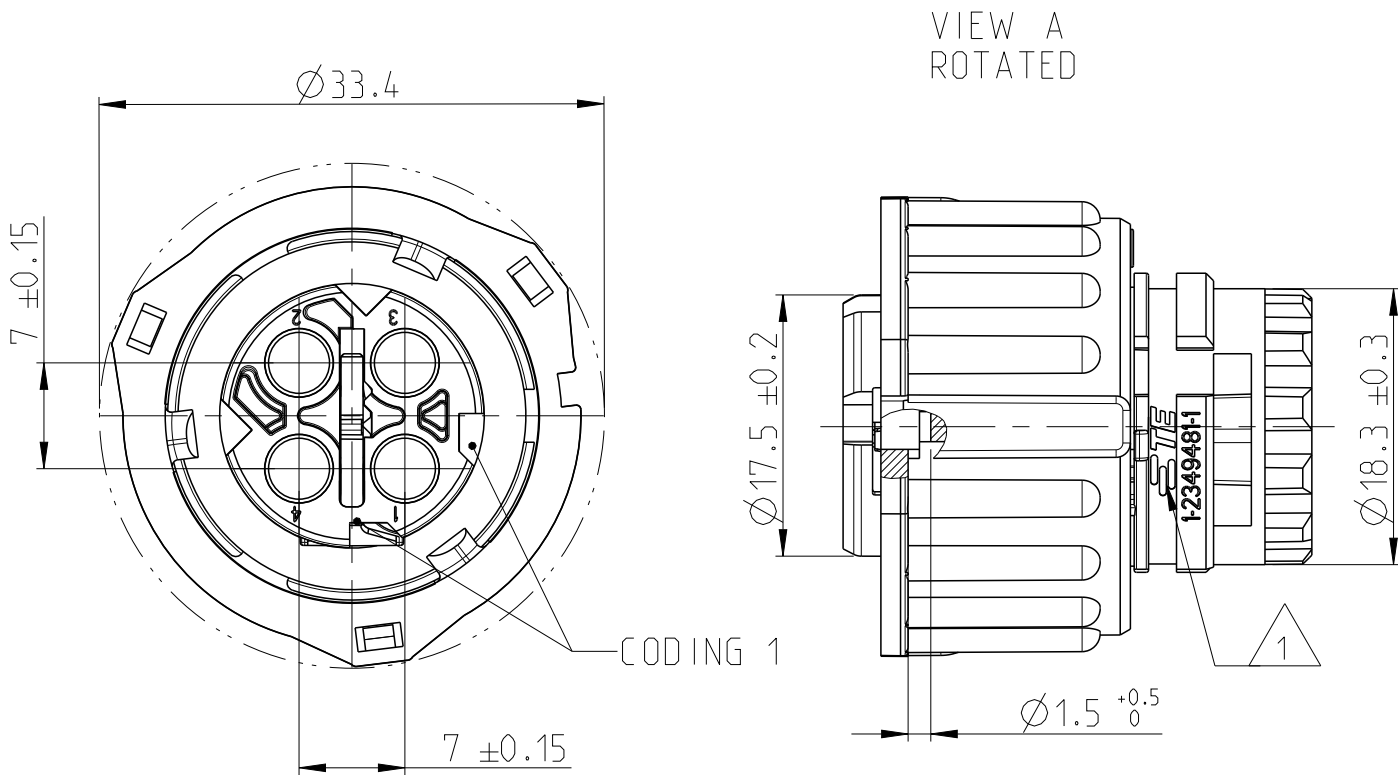
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	NEW DRAWING	13DEC2019	HN	VVB
A1		AS PER ECR-20-002254	11SEP2020	SK	GSM
A2		AS PER ECR-23-182582	10MAY2022	YP	GSM
A3		AS PER ECR-23-183214	27JUL2023	YP	GSM

NOTES:

- 1
- TE CONNECTIVITY LOGO
- 2
- ASSEMBLY PART NUMBER
- 3
- BULK PACKAGING IN CORRUGATED BOX
- 4
- CONTACT CAVITY NUMBER
- 5
- CAVITY MARKING
- 6
- FITS TO CONNECTOR ACC. TO
-
- DIN 72585 / ISO 15170 FORM A AND FORM B
-
- AND PIN-HOUSING TE PN 967402
- 7
- FOR SUITABLE CONTACTS AND SEALS
-
- SEE DRAWING:
-
- TE CONNECTIVITY 1355065
-
- MAX. WIRE THICKNESS: 2.5 mm
- ²
- FLR
- 8
- FOR SUITABLE COVERS REFER CUSTOMER
-
- DRAWING 1355392
- 9
- SLIDING DISTANCE OF SECONDARY LOCK.
- 10
- MATERIAL MARKING
- 11
- REVISION OF THE MOLD
- 12
- PRODUCTION DATE
13.
- INTENDED POSITION OF SECONDARY LOCKING DEVICE
-
- TO BE IN PRE-LOCK POS AT HM/END-LOCK POS AT OEM.
-
- IF NOT, PLEASE PUSH IT TO PRELOCK AT HM/END LOCK
-
- AT OEM IN ACCORDANCE WITH APPLICATION SPEC.



SECTION D-D



SECTION F-F

COUPLING RING IN PRE-LOCKED POSITION
(FITTING POSITION WITH PIN HOUSING)

SECONDARY LOCKING DEVICE
IN LOCKED POSITION

SCREW-DRIVER (MAX. 3mm WIDE)

SLIDING DISTANCE: 1.5mm

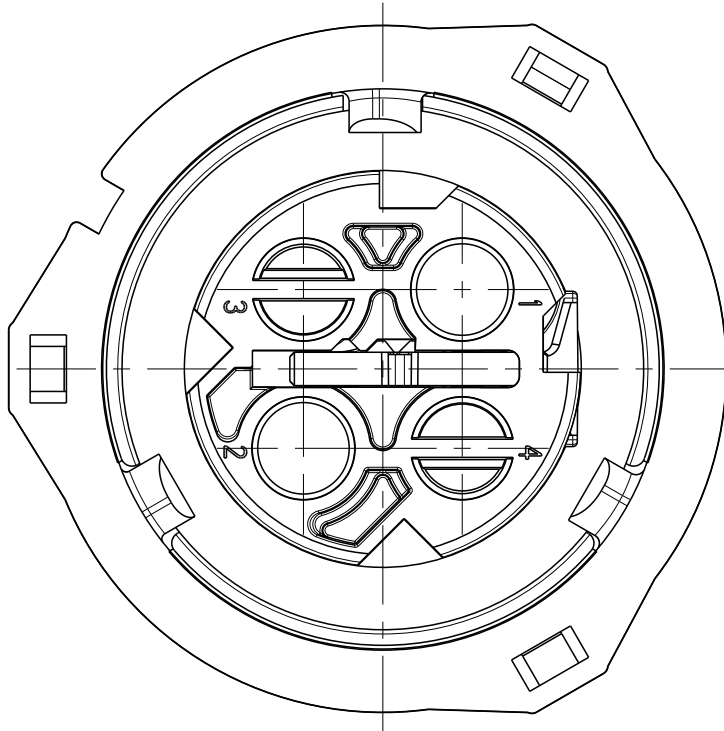
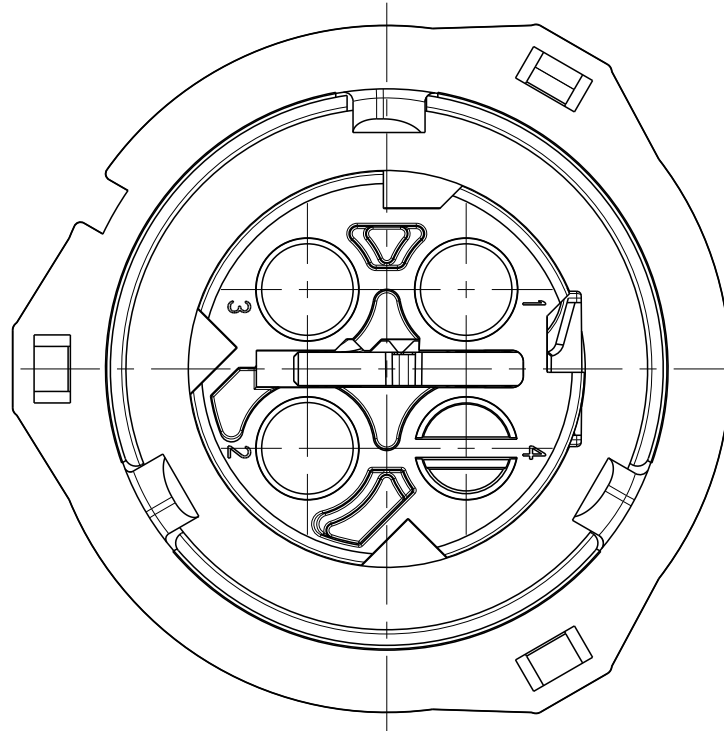
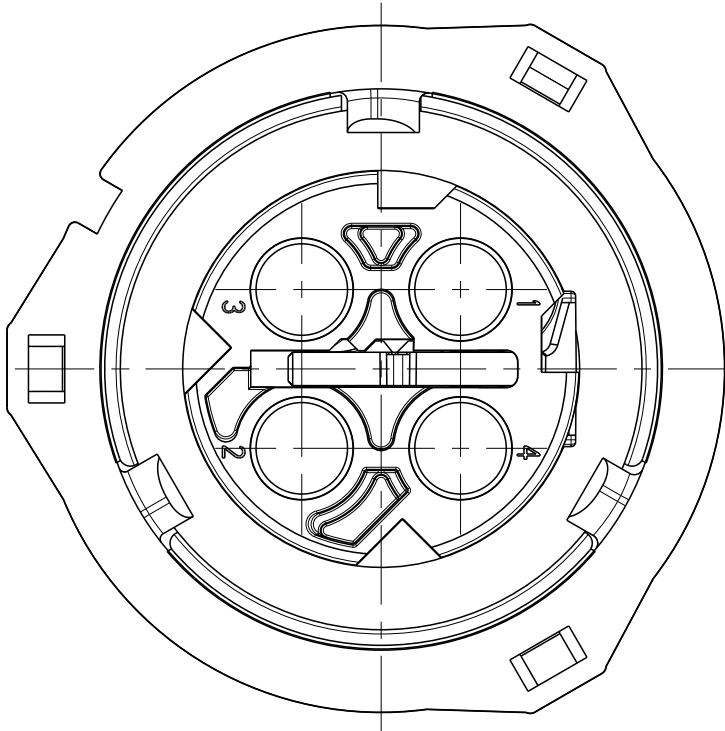
MODIFIED SEC-LOCK

SECTION D-D

4 POS. ASSEMBLY - 1-2349482-1

3 POS. ASSEMBLY - 1-2349482-2

2 POS. ASSEMBLY - 1-2349482-3



1-2349482-1, AS SHOWN

3D VIEW

CODING 1 ACC. TO DIN 72585 / ISO 15170							
X	X	X	4	1	SECOND LOCKING DEVICE	PBT-GF30	YELLOW
X	X	X	3	1	AXIAL SEAL	SILICONE RUBBER	ORANGE
X	X	X	2	1	COUPLING RING	PBT-GF30	BLACK
X	-	-	1	1	SOCKET HOUSING, 2POS.	PBT-GF30	BLACK
-	X	-	1	1	SOCKET HOUSING, 3POS.	PBT-GF30	BLACK
-	-	X	1	1	SOCKET HOUSING, 4POS.	PBT-GF30	BLACK
1-2349482-3	1-2349482-2	1-2349482-1	POS.	QTY	DESCRIPTION SINGLE PART	MATERIAL	SURFACE

THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN HL. NAVEEN 07FEB2019		 TE Connectivity			
			CHK MANJUNATH GS 10FEB2019					
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD VIKARM V BIDI 10FEB2019		NAME 2-4POS. DIA 2.5 SOCK CON, SOCK. HSG HEAVY DUTY VERSION		
		0 PLC ±		PRODUCT SPEC		SIZE CAGE CODE DRAWING NO RESTRICTED TO		
		1 PLC ±		108-94792				
		2 PLC ±		APPLICATION SPEC				
3 PLC ±		4 PLC ±		114-94658		A2- C=2349482		
4 PLC ±		ANGLES ±		WEIGHT 12 g				
MATERIAL SEE TABLE		FINISH SEE TABLE		CUSTOMER DRAWING				
						SHEET 1 OF 1		
						REV A3		